



Right hand (R) shown.

Toolholders Cat. No.	Stock		Dimensions (mm)							Std. Corner $r_\epsilon$	Applicable inserts	Page
	R	L	$h$	$b$	$L_1$	$L_2$	$h_1$	$f$	$f_2$			
<b>PRGNR/L2020K09E</b>	●	●	20	20	125	19	20	25	—	4.5	RNMG090300-61	2-92 ~
<b>PRGNR/L2525M09E</b>	●	●	25	25	150	25	25	32	—			
<b>PRGNR/L2525M12E</b>	●	●	25	25	150	25	25	32	—	6	RN□□120400	2-92 ~

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TAC External Toolholders

Basic Selection Chipbreakers RN□□1204□□-□□

<b>P</b> Steel	Operation	Finishing to medium cutting
	Grade	<b>T9015</b>
 Continuous	Page	61 2-92
	Chipbreaker	
	$V_c$ (m/min)	220 (150-300)
	$a_p$ (mm)	1.0 (0.5-2.0)
	$f$ (mm/rev)	0.8 (0.5-1.0)
	$r_\epsilon$ (mm)	—

● : Stocked items.